

Panlite® GX-3420WC

TEIJIN LIMITED - Polycarbonate

General Information

Product Description

Glass fiber reinforced grades - 20% Glass fiber

General

Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
Properties	• Creep Resistant • Good Impact Resistance • High Rigidity
Uses	• Industrial Applications
Forms	• Pellets
Processing Method	• Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.34	g/cm ³	ISO 1183
Molding Shrinkage			Internal Method
Across Flow : 4.00 mm	0.40 to 0.60	%	
Flow : 4.00 mm	0.10 to 0.30	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break, 23°C)	115	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	3.0	%	ISO 527-2/5
Flexural Modulus ² (23°C)	6000	MPa	ISO 178
Flexural Stress ² (23°C)	175	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	14	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	58	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ISO 75-2/A
1.8 MPa, Unannealed	135	°C	
CLTE - Flow	3.0E-5	cm/cm/°C	ISO 11359-2
CLTE - Transverse	6.0E-5	cm/cm/°C	ISO 11359-2
RTI Elec (0.40 mm)	75.0	°C	UL 746B
RTI Imp (0.40 mm)	75.0	°C	UL 746B
RTI Str (0.40 mm)	75.0	°C	UL 746B
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.40 mm	HB		
0.8 mm	V-2		

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	120	°C
Drying Time	5.0 to 8.0	hr
Processing (Melt) Temp	270 to 320	°C

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Injection	Nominal Value	Unit
Mold Temperature	80 to 120	°C

Notes

- ¹ Typical properties: these are not to be construed as specifications.
- ² 2.0 mm/min